



LISTS OF NONCONFORMITIES

LNC-01

EDITION 22.02.2018

REDAC.	REFERENCE	EDITION/REV.	VERIF.	APPROVAL	DISTRIBUTION
SEC.	LNC-01	22.02.218	SV	QUALIDECO COMITTEE	Committee, GLs



**GRANTING AND RENEWAL OF LICENCES
FOR DECORATORS USING SUBLIMATION TECHNOLOGY**

- Use of the QUALIDECO label for decorations that have not been approved¹.
- Failure to comply with the storage conditions prescribed by the powder and film suppliers.
- Time limit exceeded between coating and decoration.
- No instrument available for measuring coating thickness.
- Lack of consistency of the sublimation oven (no variation >10°C from minimum to maximum).
- Failure to comply with the sublimation conditions prescribed by the film supplier.
- No in-house control results recorded for more than one week.

**GRANTING AND RENEWAL OF LICENCES
FOR DECORATORS USING POWDER ON POWDER TECHNOLOGY**

- Use of the QUALIDECO label for decorations that have not been approved*.
- Use of powder coatings not approved by QUALICOAT for powder on powder technology.
- No instrument available for measuring coating thickness.
- Failure to comply with the curing conditions prescribed by the powder supplier.
- No in-house control results recorded for more than one week.

**GRANTING AND RENEWAL OF LICENCES
FOR FILM SUPPLIERS**

- Failure to comply with the work specifications for traceability (§ 3.1.1.1 and § 3.1.3).
- Failure to comply with the work specifications for the process and production (§ 3.1.1.2 and § 3.1.3).
- Failure to comply with the work specifications for laboratory and in-house control (§ 3.1.1.2 and § 3.1.3).
- Failure to comply with the work specifications for technical data sheets (§ 3.1.1.2 and § 3.1.3).

**GRANTING AND RENEWAL OF LICENCES
FOR POWDER SUPPLIERS**

- Failure to comply with the work specifications for traceability (§ 3.2.1.1 and § 3.2.3).
- Failure to comply with the work specifications for the process and production (§ 3.2.1.2 and § 3.2.3).
- Failure to comply with the work specifications for laboratory and in-house control (§ 3.2.1.2 and § 3.2.3).
- Failure to comply with the work specifications for technical data sheets (§ 3.2.1.2 and § 3.2.3).

¹ for renewal of Licences