



Update of QUALIDECO Specifications –
Appendix to the QUALICOAT Specifications 2021
QDC-SPEC 2021-US02
applicable from 1 July 2021

Subject: Procedure for reactivating a supplier's licence number

QUALICOAT/QUALIDECO Resolutions:

Resolution No. 10/QDCC 14.10.20

The QDCC asked the Specifications WG to prepare a new update sheet including the procedure proposed by the Certification Body for reactivating a licence number after a withdrawal due to the cancellation of a decoration system.

Amendments to the Specifications:

Additional text in § 3.1.8 and § 3.2.8

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3.1.8 Withdrawal of a film supplier’s licence

A film supplier’s licence shall be cancelled if two consecutive inspections are unsatisfactory.

A film supplier’s licence covering only one decoration system (class 1) shall be cancelled if the approval of this decoration system is withdrawn as per [§ 3.1.6](#).

A film supplier’s licence covering only two class 2 decorations shall be cancelled, if the approval of these two class 2 decorations has to be withdrawn as per [§ 3.1.7](#).

Procedure for reactivating a licence after cancellation of a decoration system approval

If the film supplier wishes to reapply for a licence, an inspection of the plant shall be carried out within one month after the date of withdrawal, and the inspection report shall be submitted to the GL and the Certification Body.

- If this inspection is unsatisfactory, the licence number shall be indefinitely cancelled.*
- If the inspection is satisfactory, the supplier shall submit the basic decorations for approval of a new decoration system.
 - If the results of the laboratory tests on one or more basic decorations are unsatisfactory, the licence number shall be indefinitely cancelled.*
 - If the laboratory test results are satisfactory, the licence shall be reactivated with the same licence number.

** If the film supplier applies for a licence again, a new licence number shall be granted after satisfactory inspection and laboratory tests results.*

TABLE 2b : PROCEDURE FOR REACTIVATING A LICENCE AFTER CANCELLATION OF A DECORATION SYSTEM APPROVAL

REPEAT INSPECTION RESULT	ACTIONS			
SATISFACTORY	▶ LABORATORY TESTS for approval of a new decoration system	TESTS RESULTS SATISFACTORY	LICENCE RE-ACTIVATED (WITH THE SAME LICENCE NO.)	FLORIDA TEST
		TEST RESULTS UNSATISFACTORY	FS No. CANCELLED *	
UNSATISFACTORY	FS No. CANCELLED			

[...]

3.2.8 Withdrawal of a powder supplier’s licence

A powder supplier’s licence shall be cancelled if two consecutive inspections are unsatisfactory.

A powder supplier’s licence covering only one decoration system (class 1) shall be cancelled if the approval of this decoration system is withdrawn as per [§ 3.2.6](#).

A powder supplier’s licence covering only two class 2 decorations and no decoration system shall be cancelled if the approval of these class 2 decorations has to be withdrawn as stipulated in [§ 3.2.7](#).

Procedure for reactivating a licence after cancellation of a decoration system approval

If the powder supplier wishes to reapply for a licence, an inspection of the plant shall be carried out within one month after the date of withdrawal, and the inspection report shall be submitted to the GL and the Certification Body.

- If this inspection is unsatisfactory, the licence number shall be indefinitely cancelled.*
- If the inspection is satisfactory, the supplier shall submit the basic decorations for approval of a new decoration system.
 - If the results of the laboratory tests on one or more basic decorations are unsatisfactory, the licence number shall be indefinitely cancelled.*
 - If the laboratory test results are satisfactory, the licence shall be reactivated with the same licence number.

** If the powder supplier applies for a licence again, a new licence number shall be granted after satisfactory inspection and laboratory tests results.*

TABLE 4b : PROCEDURE FOR REACTIVATING A LICENCE AFTER CANCELLATION OF A DECORATION SYSTEM APPROVAL

REPEAT INSPECTION RESULT	ACTIONS			
SATISFACTORY	▶ LABORATORY TESTS for approval of a new decoration system	TESTS RESULTS SATISFACTORY	LICENCE RE-ACTIVATED (WITH THE SAME LICENCE NO.)	FLORIDA TEST
		TEST RESULTS UNSATISFACTORY	PS No. CANCELLED *	
UNSATISFACTORY	PS No. CANCELLED			